



## Product Info Sheet

## M-Defoamer HD

### General Description

ArmaKleen™ M-Defoamer HD is a very effective 3D siloxane-based defoaming agent designed to suppress excess foam in aqueous cleaning baths. It is designed specifically for use with ArmaKleen aqueous cleaning solutions and will not cause a loss of cleaning performance. While milky in nature, M-Defoamer is dispersible in water and will mix evenly with the bath when added at recommended concentrations. It also has a neutral pH, so it will not impact the pH of the bath. Recommended usage is to add 1 pint of Defoamer per 30 gallons of wash solution and repeat as needed to suppress foam.

<b>Features</b>	<b>Benefits</b>
3D siloxane	Non-volatile due to high molecular weight
Free rinsing	Rinses easily from surfaces; will not interfere with painting, plating or other finishes
Dispersible in water	Will flow evenly in cleaning bath to quickly eliminate excess foam
Neutral pH	Effective with a broad range of alkaline cleaners
Mild odor	Non-irritating to operators
Non-dilutable	Easy to use; just add to bath at full strength

### Operating Parameters

pH of Concentrate: Neutral

Operating Concentration: Add 1 pint of M-Defoamer HD per 30 gallons of cleaner

Operating Temperature: 120°F to 180°F

### Safety-Kleen Part Numbers

ArmaKleen™ Product (8, one pint case) SK P/N: 6310

ArmaKleen™ Product (5 Gallon Pail) SK P/N: 6343

### Compliance Information

#### **SDS Information**

SK P/N 820037 Concentrate English  
SK P/N 820037 FR Concentrate French

### Precautions

Contents may settle. Shake well before using. Usage below recommended operating concentration might result in inadequate foam suppression.

*IMPORTANT: The information presented in this product labeling and literature, while not guaranteed, is true and accurate to the best of our knowledge. No warranty, express or implied, is made regarding performance, stability or otherwise. Such information is not intended to be all-inclusive, and the manner and conditions of particular uses may involve other or additional preparatory, performance or safety considerations. While our technical personnel will be happy to respond to questions, safe, effective handling and use remains the responsibility of the user.*