

## ***ArmaKleen Technical Service Report Summary***

**Cleaning Trial Type:** Paint & Ink

**Industry:** Packaging

**Segment:** Wholesale Trade

**Soil:** Unknown glue/adhesive

**Substrate:** Stainless steel

**Description of Part(s):** Panels

**Customer objective:** Automate cleaning process, reduce rework and reject rate, reduce VOCs

**Cleaner used:** 100% by volume solution of ArmaKleen™ Paint & Ink Remover

**Machine used:** Spray Under Immersion Washer (Graymills T12, Graymills T24, SK Model 81.8 w/ SUI)

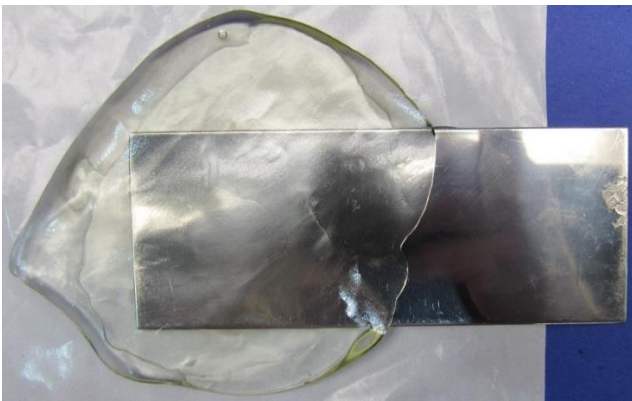
**Temperature used:** 160°F

**Time required:** 3 hours

**Post Cleaning:** Fresh water rinse and air pressure dried

**Recommendation to Customer:** The ArmaKleen Technical Center recommends using a 100% by volume solution of ArmaKleen™ Paint and Ink Remover at 160°F in a Spray-Under Immersion Washer for a minimum of 3 hours

**Before Picture**



**After Picture**



**Source:** TSR #18-P-031