

## ***ArmaKleen Technical Service Report Summary***

**Cleaning Trial Type:** Paint removal

**Industry:** Construction supply manufacture

**Segment:** 58 Building Materials (Excluding Lumber Mills)

**Soil:** Water based primer paint

**Substrate:** Aluminum, stainless steel

**Description of Part(s):** Aluminum and stainless steel brackets and aluminum plates

**Customer objective:** The customer was looking to automate their cleaning process.

**Cleaner used:** 100% by volume ArmaKleen™ Paint and Ink Remover

**Machine used:** Agitating Immersion Washer (SK 81.8, Graymills T12, Graymills T24)

**Temperature used:** 160°F

**Time required:** 2 hours

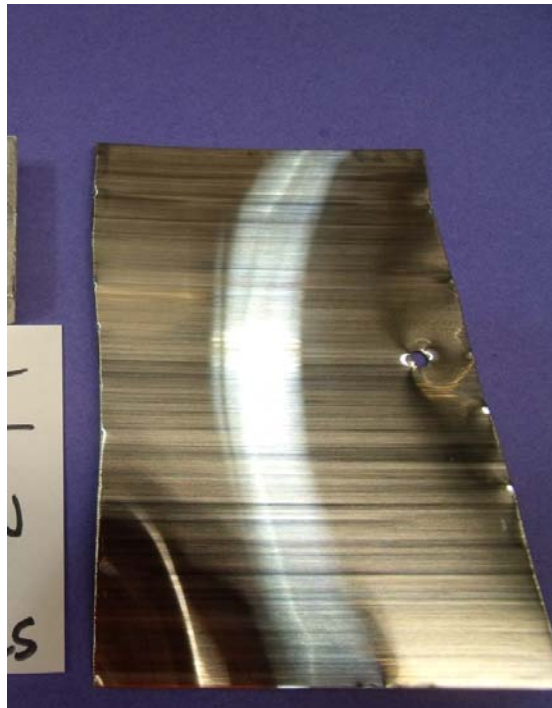
**Post Cleaning:** Light wiping during the fresh water rinse followed by air pressure drying.

**Recommendation to Customer:** The ArmaKleen Technical Center recommended using 100% by volume ArmaKleen™ Paint and Ink Remover at 160°F in an Agitating Immersion Washer for a minimum of 2 hours.

**Before Picture**



**After Picture**



**Source:** TSR #13-P-203