## ArmaKleen Technical Service Report Summary

Cleaning Trial Type: Paint & Ink

Industry: Automotive

Segment: 58 Building Materials (Excluding Lumber Mills)

Soil: Epoxy resin

Substrate: Steel

Description of Part(s): Bolts

**Customer objective:** Improve cleaning performance, automate cleaning process, reduce cleaning costs, eliminate hazardous chemicals/waste, reduce VOCs

Cleaner used: 100% by volume ArmaKleen<sup>™</sup> Paint & Ink Remover

Machine used: Agitating Immersion Washer (Graymills T12, Graymills T24, SK Model 81.8)

Temperature used: 150°F

Time required: 1-2 hours

Post Cleaning: Fresh water rinse and air pressure dried

**Recommendation to Customer:** The ArmaKleen Technical Center recommends using a 100% by volume solution of ArmaKleen<sup>™</sup> Paint and Ink Remover at150°F in an Agitating Immersion Washer for a minimum of 1-2 hours

## **Before Picture**

## **After Picture**





**Source:** TSR #19-P-009