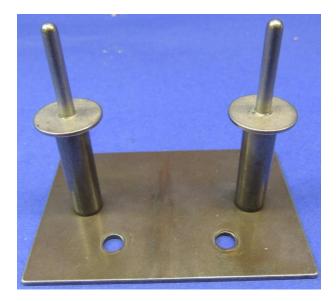
## ArmaKleen Technical Service Report Summary

Cleaning Trial Type: Aqueous
Industry: Glass manufacturing
Segment: 58 – Building Materials (Excl Lumber Mills)
Soil: Rust/oxides
Substrate: Stainless steel
Description of Part(s): Glass vial molds
Customer objective: Improve cleaning performance, automate cleaning process, reduce rework/reject rate
<b>Cleaner used:</b> 10% by volume solution of ArmaKleen <sup>™</sup> Rust Remover
Machine used: Ultrasonic Washer (SK Blackstone 6315)
Temperature used: 160°F
Time required: 2 hours

**Post Cleaning:** Fresh water rinse and air pressure drying

**Recommendation to Customer:** The ArmaKleen Technical Center recommends using a 10% by volume solution of ArmaKleen<sup>™</sup> Rust Remover at 160°F in an Ultrasonic Washer for a minimum of 30 minutes to 2 hours

## **Before Picture**





**Source:** TSR #17-A-195

## After Picture