

## ***ArmaKleen Technical Service Report Summary***

**Cleaning Trial Type:** Paint & Ink

**Industry:** Landscaping

**Segment:** 54 Transportation Equipment Manufacturing

**Soil:** Epoxy e-coat paint, liquid epoxy paint, epoxy powder coat paint

**Substrate:** Plastic, rubber

**Description of Part(s):** Molds

**Customer objective:** Automate cleaning process

**Cleaner used:**

- 100% by volume ArmaKleen™ Paint & Ink Remover
- 10% by volume ArmaKleen™ M-301

**Machine used:** Agitating Immersion Washer (Graymills T12, Graymills T24, SK Model 81.8)

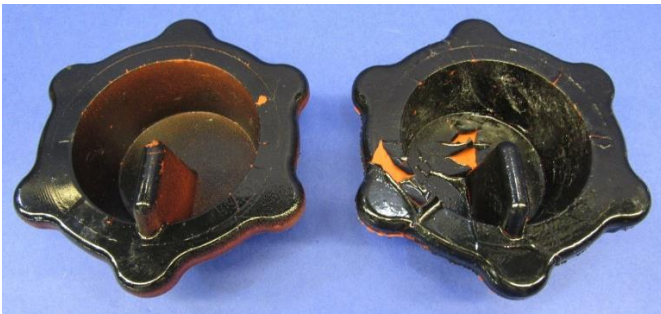
**Temperature used:** 150°F

**Time required:** 1-8 hours

**Post Cleaning:** Light brushing with nylon brush during fresh water rinse followed by air pressure drying

**Recommendation to Customer:** The ArmaKleen Technical Center recommends using a 100% by volume ArmaKleen™ Paint & Ink Remover at 150°F in an Agitating Immersion Washer for a minimum of 1 hour

**Before Picture**



**After Picture**



**Source:** TSR #19-P-096