

ArmaKleen Technical Service Report Summary

Cleaning Trial Type: Paint & Ink

Industry: Aerospace Manufacturing

Segment: 54 Transportation Equipment Manufacturing

Soil: Glue/adhesive, sealing

Substrate: Brass-coated steel, copper- coated

Description of Part(s): Connector pins and clamps

Customer objective: Improve cleaning performance, automate cleaning process, reduce cleaning costs

Cleaner used: 100% by volume ArmaKleen™ Paint & Ink Remover

Machine used:

- Ultrasonic washer (SK Blackstone 6315)
- Spray Under Immersion Washer (Graymills T12, Graymills T24, SK Model 81.8 w/ SUI)

Temperature used:

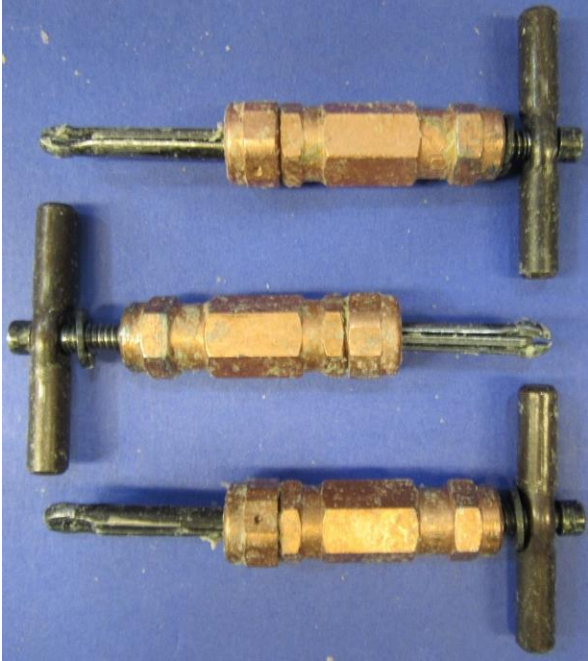
- 160°F
- 150°F

Time required: 30 minutes-1 hour

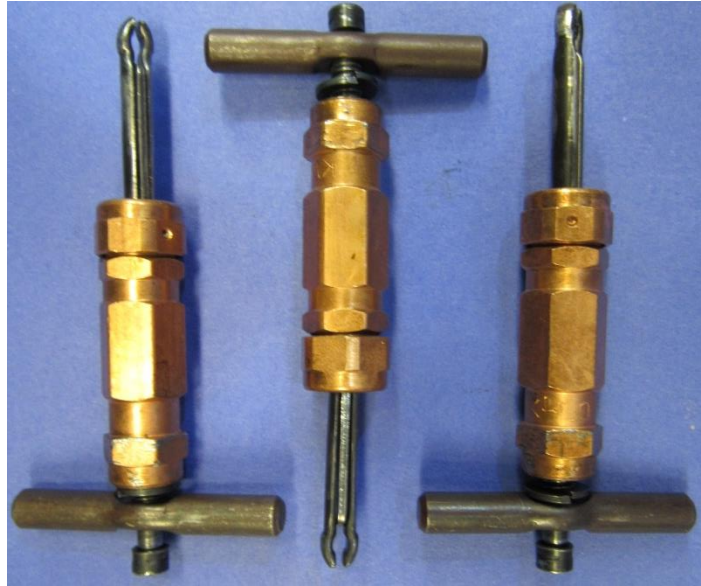
Post Cleaning: Fresh water rinse and air pressure dried

Recommendation to Customer: The ArmaKleen Technical Center recommends using a 100% by volume solution of ArmaKleen™ Paint and Ink Remover at 160°F in an Ultrasonic Washer or at 150°F in a Spray-Under Immersion Washer for 1 hour

Before Picture



After Picture



Source: TSR #19-P-026