

ArmaKleen Technical Service Report Summary

Cleaning Trial Type: Aqueous

Industry: Automotive

Segment: 54 Transportation Equipment Manufacturing

Soil: Oil

Substrate: Steel/iron

Description of Part(s): Manufactured bolts

Customer objective: Improve cleaning performance

Cleaner used: 5% by volume ArmaKleen™ BIO-24

Machine used: Agitating Immersion Washer (Graymills T12, Graymills T24, SK Model 81.8)

Temperature used:

- 120°F
- 150°F

Time required: 15 minutes

Post Cleaning: Fresh water rinse and air pressure dried, followed by parts being placed in an incubator at 212°F

Recommendation to Customer: The ArmaKleen Technical Center recommends using a 5% by volume solution of ArmaKleen™ Bio24 at 150°F in an Agitating Immersion Washer (model 81.8) for a minimum of 15 minutes

Before Picture



After Picture



Source: TSR #19-A-058