

## ***ArmaKleen Technical Service Report Summary***

**Cleaning Trial Type:** Paint & Ink

**Industry:** Hydraulic repair service

**Segment:** 54 – Mfg – Transportation Equip

**Soil:** grime, grease and epoxy-e-coat paint

**Substrate:** Steel, Aluminum

**Description of Part(s):** an assortment of steel and aluminum covers/connectors

**Customer objective:** The customer was looking to improve their cleaning performance and automate their cleaning process.

**Cleaner used:** 100% by volume solution of ArmaKleen™ Paint and Ink Remover

**Machine used:**

- Agitated Immersion Spray Washer (SK Model 81.8, Graymills T24)
- Spray Under Immersion Washer (Graymills T12, Graymills T24, SK Model 81.8 w/SUI)

**Temperature used:** 150°F

**Time required:** 1-2 hours

**Post Cleaning:** Several areas of aluminum brushed with nylon bristle brush, several areas of steel parts brushed with stainless steel bristle brush during fresh water rinse and air pressure dried

**Recommendation to Customer:** The ArmaKleen Technical Center recommends using a 100% by volume solution of ArmaKleen™ Paint and Ink Remover at 150°F in an Agitating Immersion Washer for a minimum of 1-2 hours or in a Spray-Under Immersion Washer for a minimum of 1 hour

**Before Picture**



**After Picture**



**Source:** TSR #17-P-150