

## ***ArmaKleen Technical Service Report Summary***

**Cleaning Trial Type:** Paint & Ink

**Industry:** Shirt Manufacturing

**Segment:** Textiles, Leather, & Apparel Manufacturing

**Soil:** Epoxy powder coat paint

**Substrate:** Aluminum

**Description of Part(s):** Frame

**Customer objective:** Improve cleaning performance, automate cleaning process, reduce rework and reject rate

**Cleaner used:** 100% by volume solution of ArmaKleen™ Paint & Ink Remover

**Machine used:** Spray Under Immersion Washer (Graymills T12, Graymills T24, SK Model 81.8 w/ SUI)

**Temperature used:** 150°F

**Time required:** 1 hour

**Post Cleaning:** Several areas lightly brushed with a nylon bristle brush during the fresh water rinse and air pressure dried

**Recommendation to Customer:** The ArmaKleen Technical Center recommends using a 100% by volume solution of ArmaKleen™ Paint and Ink Remover at 150°F in a Spray-Under Immersion Washer for a minimum of 1 hour

**Before Picture**



**After Picture**



**Source:** TSR #18-P-050