

## ***ArmaKleen Technical Service Report Summary***

**Cleaning Trial Type:** Adhesive

**Industry:** Milling

**Segment:** 38 Food and Kindred Products

**Soil:** Epoxy adhesive

**Substrate:** Aluminum

**Description of Part(s):** Frame

**Customer objective:** Improve cleaning performance, automate cleaning process, eliminate hazardous chemicals/waste, reduce VOCs

**Cleaner used:** 5% by volume ArmaKleen™ BIO-24

**Machine used:** Spray Under Immersion Washer (Graymills T12, Graymills T24, SK Model 81.8 w/ SUI)

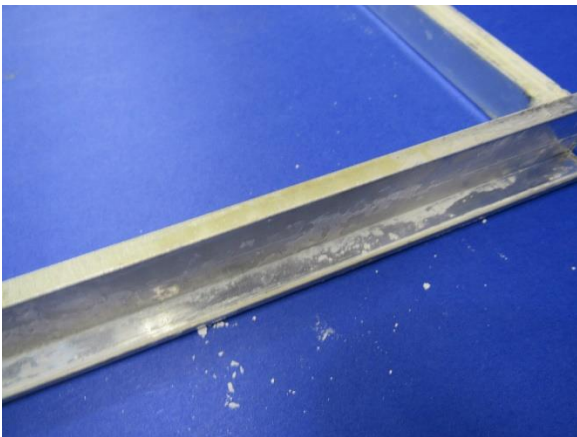
**Temperature used:** 160°F

**Time required:** 1 hour

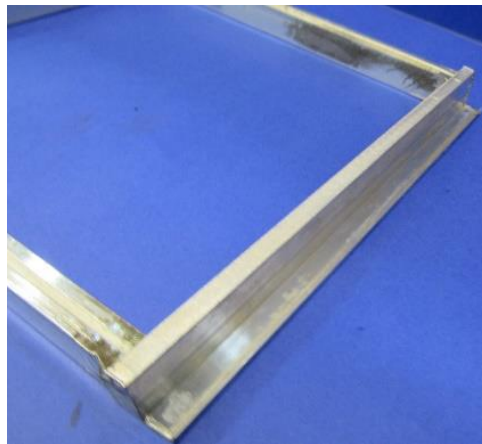
**Post Cleaning:** A soft nylon bristle brush was used during the fresh water rinse followed by air pressure drying

**Recommendation to Customer:** The ArmaKleen Technical Center recommends using a 5% solution of ArmaKleen™ Bio24 at 160°F in a Spray Under Immersion Washer for a minimum of 1 hour

**Before Picture**



**After Picture**



**Source:** TSR #19-A-053