

## ***ArmaKleen Technical Service Report Summary***

**Cleaning Trial Type:** Aqueous

**Industry:** Candle Manufacturing

**Segment:** 34 – Mfg – Mon-Metal (Plastic, Rubber, Glass)

**Soil:** candle wax and wicks

**Substrate:** Glass

**Description of Part(s):** an assortment of glass votives

**Customer objective:** The customer was looking to improve their cleaning performance, automate their cleaning process, reduce their cleaning costs and recover scrap parts

**Cleaner used:** 5% by volume solution of ArmaKleen™ 4 in 1 Cleaner

**Machine used:** Spray Under Immersion Washer (Graymills T12, Graymills T24, SK Model 81.8 w/SUI)

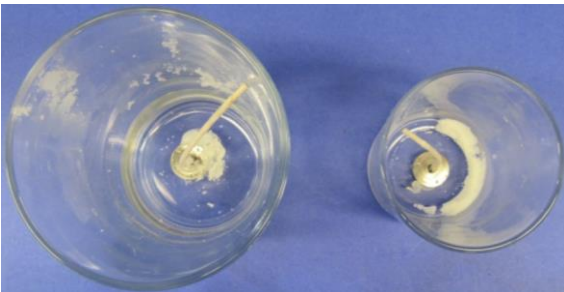
**Temperature used:** 150°F

**Time required:** 15-30 minutes

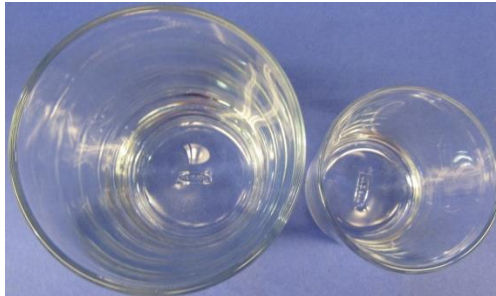
**Post Cleaning:** Fresh rinse followed by air pressure drying.

**Recommendation to Customer:** The ArmaKleen Technical Center recommends using a 5% by volume solution of ArmaKleen™ 4 in 1 Cleaner at 150°F in a Spray-Under Immersion washer for a minimum of 15-30 minutes.

**Before Picture**



**After Picture**



**Source:** TSR 17-A-113