ArmaKleen Technical Service Report Summary

Cleaning Trial Type: Aqueous

Industry: Concrete forming

Segment: 34 MFG – Non-Metal (Plastic, Rubber, Glass)

Soil: Wax and glaze

Substrate: Rubber

Description of Part(s): Rubber molds for concrete forming

Customer objective: The customer was looking to improve their cleaning performance, automate their cleaning

process and reduce rework and reject rate.

Cleaner used: 5% by volume ArmaKleen™ 4 in 1 Cleaner

Machine used: Spray Under Immersion Washer (T12, T24, 40.1, 81.8 w/ SUI)

Agitating Immersion Washer (81.8, T12, T24)

Temperature used: 160°F

Time required: 15 minutes to 1 hour

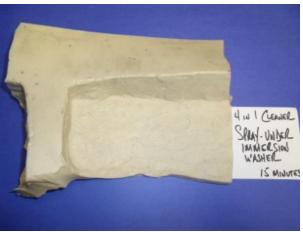
Post Cleaning: Fresh water rinsing with air pressure drying.

Recommendation to Customer: The ArmaKleen Technical Center recommended using 5% by volume ArmaKleen^M 4 in 1 Cleaner at 160° F in either a Spray Under Immersion Washer or an Agitating Immersion Washer for a minimum of 15 minutes to 1 hour.

Before Picture



After Picture



Source: TSR #13-A-032