

ArmaKleen Technical Service Report Summary

Cleaning Trial Type: Paint & Ink

Industry: Technology Manufacturing

Segment: 34 Non-Metal (Plastic, Rubber, Glass) Manufacturing

Soil: Dried ceramic containing epoxy resins

Substrate: Aluminum

Description of Part(s): Panels

Customer objective: Improve cleaning performance and reduce rework and reject rate

Cleaner used: 100% by volume ArmaKleen™ Paint & Ink Remover

Machine used:

- Spray Under Immersion Washer (Graymills T12, Graymills T24, SK Model 81.8 w/ SUI)
- Ultrasonic Washer (SK Blackstone 6315)

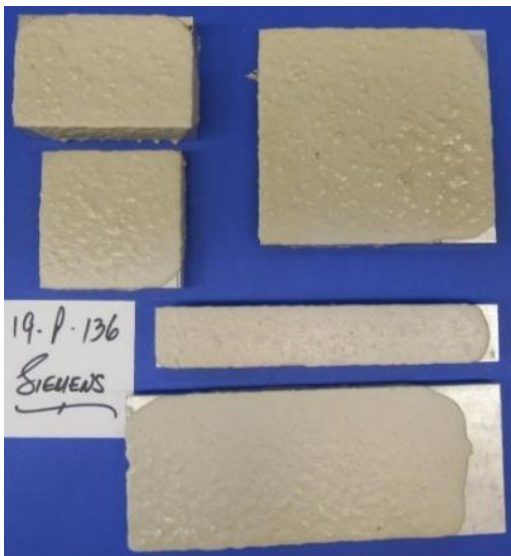
Temperature used: 150°F

Time required: 8+ hours

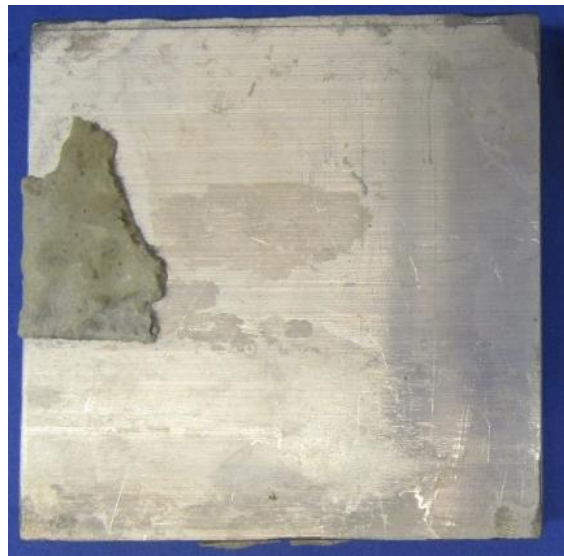
Post Cleaning: Fresh water rinse and air pressure dried

Recommendation to Customer: The ArmaKleen Technical Center recommends using a 100% by volume solution of ArmaKleen™ Paint and Ink Remover at 150°F-160°F in a Spray-Under Immersion Washer or an Ultrasonic Washer for a minimum of 8+ hours

Before Picture



After Picture



Source: TSR #19-P-136