

## ***ArmaKleen Technical Service Report Summary***

**Cleaning Trial Type:** Aqueous & Paint & Ink

**Industry:** Bathroom Improvement

**Segment:** 34 Non-Metal (Plastic, Rubber, Glass) Manufacturing

**Soil:** Oil, mold release Ht0712-S

**Substrate:** Polyurethane

**Description of Part(s):** Shower basin pieces

**Customer objective:** Improve cleaning performance and clean off mold release

**Cleaner used:**

- 100% by volume ArmaKleen™ Paint & Ink Remover
- 5% by volume ArmaKleen™ BIO-24
- 10% by volume ArmaKleen™ M-DIP
- 10% by volume ArmaKleen™ M-GP

**Machine used:** Spray Under Immersion Washer (Graymills T12, Graymills T24, SK Model 81.8 w/ SUI)

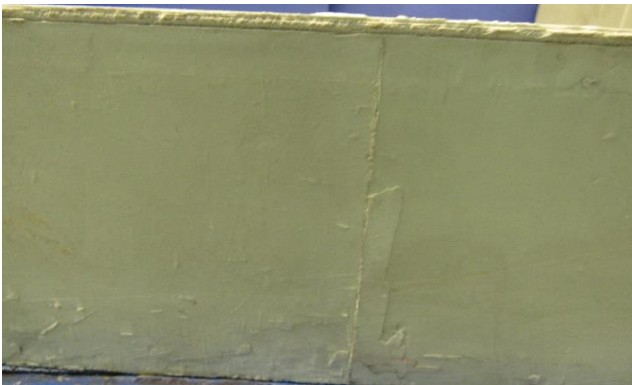
**Temperature used:** 150°F

**Time required:** 15-30 minutes

**Post Cleaning:** Fresh water rinse and air pressure dried

**Recommendation to Customer:** The ArmaKleen Technical Center recommends using a 100% by volume of ArmaKleen™ Paint & Ink Remover at 150°F in a Spray Under Immersion Washer for a minimum of 15-30 minutes or a 5% by volume of ArmaKleen™ BIO-24 at 150°F in a Spray Under Immersion Washer for a minimum of 15-30 minutes or a 10% by volume of ArmaKleen™ MM-Dip at 150°F in a Spray Under Immersion Washer for a minimum of 15-30 minutes or a 10% by volume of ArmaKleen™ M-GP at 150°F in a Spray Under Immersion Washer for a minimum of 15-30 minutes

**Before Picture**



**After Picture**



**Source:** TSR #19-AP-120