

ArmaKleen Technical Service Report Summary

Cleaning Trial Type: Aqueous

Industry: Watch Parts Manufacturing

Segment: 34 Non-Metal Manufacturing (Plastic, Rubber, Glass)

Soil: Oil, grime, grease

Substrate: Steel, painted steel, stainless steel

Description of Part(s): Assortment of cylinders, disks, rings

Customer objective: Improve cleaning performance, automate cleaning process, reduce cleaning costs

Cleaner used: 5% by volume ArmaKleen™ BIO-24

Machine used: Spray Under Immersion (Graymills T12, graymilss T24, SK Model 81.8 w/ SUI)

Temperature used: 150°F

Time required: 15 minutes-2 hours

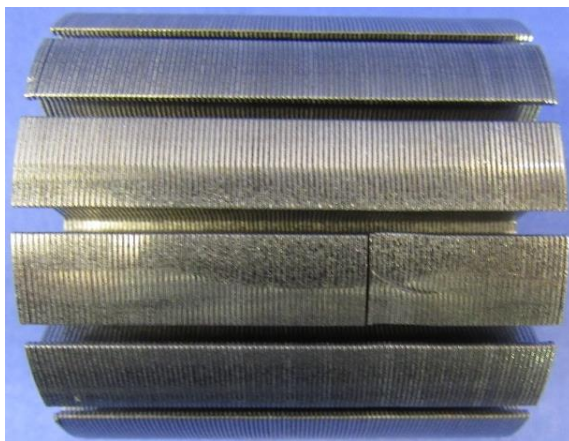
Post Cleaning: Fresh water rinse and air pressure dried

Recommendation to Customer: The ArmaKleen Technical Center recommends using a 5% by volume solution of ArmaKleen™ Bio 24 at 150°F in a Spray-Under Immersion Washer for a minimum of 15 minutes to 2 hours

Before Picture



After Picture



Source: TSR #19-A-005