

ArmaKleen Technical Service Report Summary

Cleaning Trial Type: Paint & Ink

Industry: Tools Manufacturing

Segment: Primary Metal Manufacturing

Soil: Liquid acrylic paint

Substrate: Steel

Description of Part(s): Cutting wheels

Customer objective: Improve cleaning performance, reduce VOCs

Cleaner used: 100% by volume solution of ArmaKleen™ Paint & Ink Remover

Machine used:

- Agitating Immersion Washer (Graymills T12, Graymills T24, SK Model 81.8)
- Ultrasonic Washer (SK Blackstone 6315)
- Spray Under Immersion Washer (Graymills T12, Graymills T24, SK Model 81.8 w/ SUI)

Temperature used:

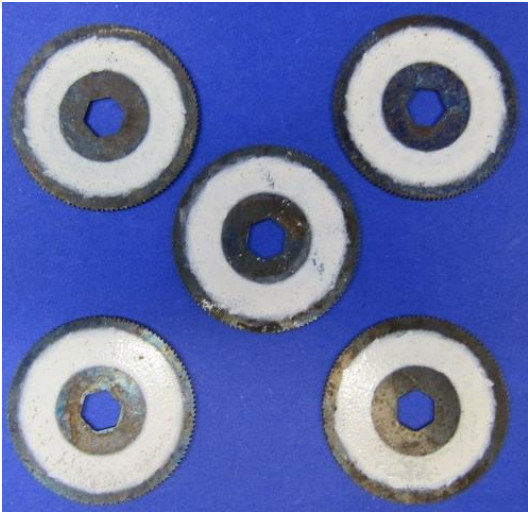
- 150°F
- 160°F
- 150°F

Time required: 15 minutes

Post Cleaning: Fresh water rinse and air pressure dried

Recommendation to Customer: The ArmaKleen Technical Center recommends using a 100% by volume solution of ArmaKleen™ Paint and Ink Remover at 150°F in an Agitating Immersion Washer for a minimum of 15 minutes or at 160°F in an Ultrasonic Washer for a minimum of 15 minutes or at 150°F in a Spray-Under Immersion Washer for a minimum of 15 minutes

Before Picture



After Picture



Source: TSR #18-P-044