## **ArmaKleen Technical Service Report Summary**

Cleaning Trial Type: Aqueous

**Industry:** Packaging Manufacturer

**Segment:** 29 – Mfg – Miscellaneous

Soil: Oil, grease and rust/oxides.

**Substrate:** Steel

**Description of Part(s):** Two steel dies/molds and one steel connector with a steel gear wheel

Customer objective: The customer was looking to improve their cleaning performance, automate their cleaning

process and reduce their cleaning costs.

Cleaner used: 5% by volume solution of ArmaKleen™ 4 in 1 Cleaner

Machine used: Ultrasonic Washer (SK Blackstone Model 6315)

**Temperature used:** 160°F

Time required: 1 hour

Post Cleaning: Fresh water rinse followed by air pressure drying

**Recommendation to Customer:** The ArmaKleen Technical Center recommends using a 5% by volume solution of

ArmaKleen™ 4 in 1 Cleaner at 160°F in an Ultrasonic Washer for a minimum of 1 hour.

## **Before Picture**



## **After Picture**



**Source:** TSR #16-A-088