## **ArmaKleen Technical Service Report Summary**

Cleaning Trial Type: Aqueous

**Industry:** Glass manufacturing

**Segment:** 29 – Manufacturing - Miscellaneous

Soil: Oil, grease, baked on carbon, baked on graphite, vegetable oil

Substrate: Steel, stainless steel

Description of Part(s): Machine parts

**Customer objective:** The customer was looking to automate their cleaning process.

**Cleaner used:** 5% by volume ArmaKleen<sup>™</sup> 4 in 1 Cleaner

Machine used:

1. Spray Washer (JRI FL250, JRI FL500, JRI TL3, Better Engineering B-2000)

2. Spray Under Immersion Washer (Graymills T12, Graymills T24, SK 81.8 w/SUI)

Temperature used: 150°F to 160°F

Time required: 1 hour

Post Cleaning: Air dried.

**Recommendation to Customer:** The ArmaKleen Technical Center recommended using 10% by volume ArmaKleen<sup>™</sup> 4 in 1 Cleaner at 160°F in a Spray Washer for a minimum of 2+ hours or at 150°F in a Spray Under Immersion Washer for a minimum of 4+ hours.

## **Before Picture**



## **After Picture**



Source: TSR #15-A-216