

ArmaKleen Technical Service Report Summary

Cleaning Trial Type: Aqueous & Paint & Ink

Industry: 3D Printing

Segment: 28 Machine (Including Medical) Manufacturing

Soil: Glue/adhesive, silicone

Substrate: Plastic

Description of Part(s): Formed plastic parts

Customer objective: Improve cleaning performance, recover scrap parts, be able to reuse product

Cleaner used:

- 100% by volume ArmaKleen™ Paint & Ink Remover
- 10% by volume ArmaKleen™ M-100 BCR

Machine used: Spray Under Immersion Washer (Graymills T12, Graymills T24, SK Model 81.8 w/ SUI)

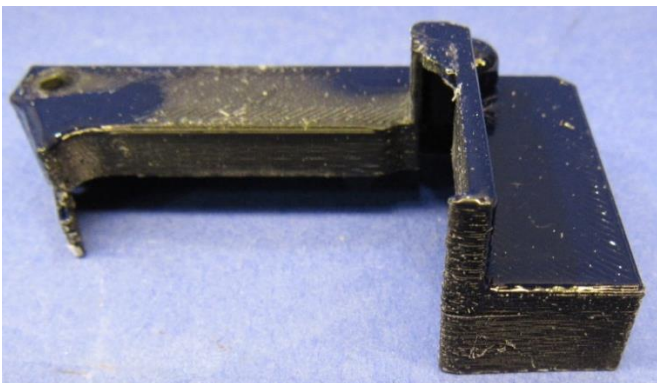
Temperature used: 150°F

Time required: 14-24 hours

Post Cleaning: Fresh water rinse and air pressure dried

Recommendation to Customer: The ArmaKleen Technical Center recommends using a 10% by volume of ArmaKleen™ M-100 BCR at 150°F in a Spray Under Immersion Washer for a minimum of 14 to 24+ hours

Before Picture



After Picture

