## ArmaKleen Technical Service Report Summary

Cleaning Trial Type: Aqueous
Industry: Remanufacturing
Segment: 28 Machine (Including Medical) Manufacturing
Soil: Cutting fluids
Substrate: Plastic
Description of Part(s): Connectors
Customer objective: Improve cleaning performance, automate cleaning process, reduce cleaning costs
Cleaner used: 5% by volume ArmaKleen™ BIO-24
Machine used: Agitating Immersion Washer (Graymills T12, Graymills T24, SK Model 81.8)
Temperature used: 150°F
Time required: 15-30 minutes
<b>Post Cleaning:</b> Fresh water rinse and air pressure dried

**Recommendation to Customer:** The ArmaKleen Technical Center recommends using a 5% by volume solution of ArmaKleen<sup>™</sup> Bio 24 at 150°F in an Agitating Immersion Washer for a minimum of 15-30 minutes

## **Before Picture**

## **After Picture**





**Source:** TSR #19-A-131