## **ArmaKleen Technical Service Report Summary**

Cleaning Trial Type: Aqueous

Industry: Auto part Manufacturer

**Segment:** 28 - Mfg – Machine (incl Medical)

Soil: Oil

Substrate: Aluminum

**Description of Part(s):** Five aluminum piston heads

**Customer objective:** The customer was looking to improve their cleaning performance and reduce their cleaning costs.

## Cleaner used:

• 5% by volume solution of ArmaKleen™ 4 in 1 Cleaner

• 10% by volume solution of ArmaKleen™ M-HP-2

Machine used: Spray Washer (JRI TL3, JRI FL250, JRI FL500, Better Engineering G-2000

**Temperature used:** 160°F

Time required: 15-30 minutes

Post Cleaning: Fresh water rinsing followed by air pressure drying

**Recommendation to Customer:** The ArmaKleen Technical Center recommends using a 5% by volume solution of ArmaKleen™ 4 in 1 Cleaner at 160°F in a Spray Washer or a 10% by volume solution of ArmaKleen™ M-HP-2 at 160°F in a Spray Washer for a minimum of 15-30 minutes

## **Before Picture**



## **After Picture**



Source: TSR #17-A-034