

## ***ArmaKleen Technical Service Report Summary***

**Cleaning Trial Type:** Paint & Ink

**Industry:** Machining Manufacturer

**Segment:** 28 – Mfg – Machine (incl medical)

**Soil:** unknown paint

**Substrate:** steel, stainless steel, aluminum, brass, plastic and rubber

**Description of Part(s):** an assortment of hand-held spray paint gun parts

**Customer objective:** The customer is looking to improve their cleaning performance.

**Cleaner used:** 100% by volume solution of ArmaKleen™ Paint and Ink Remover

**Machine used:**

- Agitated Immersion Spray Washer (SK Model 81.8, Graymills T24)
- Spray Under Immersion Washer (Graymills T12, Graymills T24, SK Model 81.8 w/SUI)

**Temperature used:** 150°F

**Time required:**

- 5-8 hours (Agitating Immersion Washer)
- 2 hours (Spray-Under Immersion Washer)

**Post Cleaning:** Fresh water rinse followed by air pressure drying

**Recommendation to Customer:** The ArmaKleen Technical Center recommends using a 100% by volume solution of ArmaKleen™ Paint and Ink Remover at 150°F in an Agitating Immersion Washer for a minimum of 5-8 hours or a 100% by volume solution of ArmaKleen™ Paint and Ink Remover at 150°F in a Spray-Under Immersion Washer for a minimum of 2 hours.

**Before Picture**



**After Picture**



**Source:** TSR #16-P-068