

ArmaKleen Technical Service Report Summary

Cleaning Trial Type: Aqueous

Industry: Machine Parts Manufacturing

Segment: Machine (Including Medical) Manufacturing

Soil: Shop dirt, oil, cutting fluids

Substrate: Steel

Description of Part(s): Connectors

Customer objective: Improve cleaning performance, automate cleaning process, reduce rework and reject rate

Cleaner used: 10% by volume solution of ArmaKleen™ 4 in 1 Cleaner

Machine used: Agitating Immersion Washer (Graymills T12, Graymills T24, SK Model 81.8)

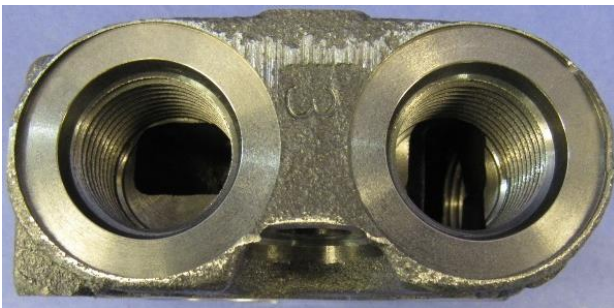
Temperature used: 150°F

Time required: 15-30 minutes

Post Cleaning: Fresh water rinse and air pressure dried

Recommendation to Customer: The ArmaKleen Technical Center recommends using a 10% by volume solution of ArmaKleen™ 4 in 1 Cleaner at 150°F in an Agitating Immersion Washer for a minimum of 15-30 minutes

Before Picture



After Picture



Source: TSR #18-A-186