

## ***ArmaKleen Technical Service Report Summary***

**Cleaning Trial Type:** Paint & Ink

**Industry:** Packaging

**Segment:** 26 – Fabricated Metals

**Soil:** Flexographic ink, UV ink

**Substrate:** Stainless steel

**Description of Part(s):** Die/dispensers

**Customer objective:** Improve cleaning performance, reduce rework and reject rate, and automate cleaning process

**Cleaner used:** 100% by volume solution of ArmaKleen™ Paint & Ink Remover

**Machine used:**

- Spray Under Immersion Washer (SK Model 81.8, Graymills T24 w/ SUI)
- Ultrasonic Washer (SK Blackstone 6315)

**Temperature used:** 160°F

**Time required:** 8 hours

**Post Cleaning:** Fresh water rinse and air pressure drying

**Recommendation to Customer:** The ArmaKleen Technical Center recommends using a 100% by volume solution of ArmaKleen™ Paint and Ink Remover at 160°F in a Spray-Under Immersion Washer or an Ultrasonic Washer for a minimum of 8+ hours

**Before Picture**



**After Picture**



**Source:** TSR #17-P-185