## **ArmaKleen Technical Service Report Summary**

Cleaning Trial Type: Aqueous cleaning

Industry: Aerospace remanufacture

**Segment:** 26 – Fabricated Metal Parts

Soil: Shop dirt, oil, grime, grease, cosmoline-like grease, "mag-juice" and trace amounts of paint

Substrate: Steel

**Description of Part(s):** Steel rotors

**Customer objective:** The customer was looking to improve their cleaning performance, automate their cleaning process, reduce their cleaning costs and eliminate hazardous chemicals and waste.

## Cleaner used:

1. 5% by volume ArmaKleen™ 4 in 1 Cleaner

2. 100 by volume ArmaKleen™ Paint and Ink Remover

Machine used: Spray Washer (JRI TL3, JRI FL250, JRI FL500, Better Engineering G-2000)

Temperature used: 160°F

**Time required:** 5-15 minutes

**Post Cleaning:** Fresh water rinse followed by air pressure drying.

**Recommendation to Customer:** The ArmaKleen Technical Center recommended using 5% by volume ArmaKleen<sup>m</sup> 4 in 1 Cleaner at  $160^{\circ}$ F in a Spray Washer for a minimum of 5-30 minutes for the cleaning of shop dirt, oil, grime, grease, cosmoline-like grease and "mag-juice".

The ArmaKleen™ Technical Center recommended using 100% by volume ArmaKleen™ Paint and Ink Remover at 160°F in a Spray Washer for a minimum of 30 minutes to remove the paint.

## **Before Picture**



## **After Picture**



**Source:** TSR #13-AP-093