## ArmaKleen Technical Service Report Summary

Cleaning Trial Type: Aqueous Industry: Machining Segment: 23 Electrical Equipment & Computers Manufacturing Soil: Oil, cutting fluids, grease, baked on carbon Substrate: Steel/iron Description of Part(s): Engine component Customer objective: Improve cleaning performance Cleaner used: 5% by volume ArmaKleen™ 4-in-1Cleaner Machine used: Ultrasonic Washer (SK Blackstone 6315) Temperature used: 160°F Time required: 30 minutes

Post Cleaning: Fresh water rinse and air pressure dried

**Recommendation to Customer:** The ArmaKleen Technical Center recommends using a 5% by volume of ArmaKleen<sup>™</sup> 4-in-1 Cleaner at 160°F in an Ultrasonic Washer for a minimum of 30 minutes

## **Before Picture**

## **After Picture**



Source: TSR #19-A-114