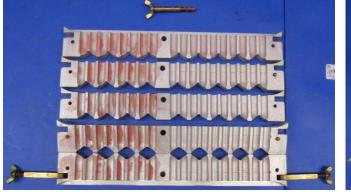
ArmaKleen Technical Service Report Summary

Cleaning Trial Type: Paint & Ink
Industry: Cosmetics
Segment: Chemical Manufacturing
Soil: Wax
Substrate: Aluminum, brass, adonized aluminum, stainless steel, steel
Description of Part(s): Lipstick molds, hose, and dies
Customer objective: Improve cleaning performance, automate cleaning process
Cleaner used: 100% by volume solution of ArmaKleen [™] Paint & Ink Remover
Machine used: Spray Under Immersion Washer (Graymills T12, Graymills T24, SK Model 81.8 w/ SUI)
Temperature used: 150°F
Time required: 30 minutes

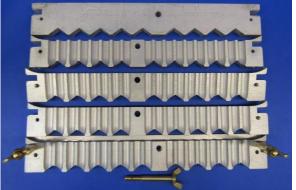
Post Cleaning: Fresh water rinse and air pressure dried

Recommendation to Customer: The ArmaKleen Technical Center recommends using a 100% by volume solution of ArmaKleen[™] Paint and Ink Remover at 150°F in a Spray-Under Immersion Washer for a minimum of 30 minutes to 1 hour

Before Picture



After Picture



Source: TSR #18-P-185