

## ***ArmaKleen Technical Service Report Summary***

**Cleaning Trial Type:** Paint & Ink

**Industry:** Coatings Manufacturing

**Segment:** Chemical Manufacturing

**Soil:** Adhesive (SILI-THANE® 803), silicone (JB WELD STEEL A-1OZ TUBE-BLACK)

**Substrate:** Steel, aluminum, brass, plastic

**Description of Part(s):** Pipe and connector

**Customer objective:** Improve cleaning performance and automate cleaning process

**Cleaner used:** 100% by volume solution of ArmaKleen™ Paint & Ink Remover

**Machine used:** Spray Under Immersion Washer (Graymills T12, Graymills T24, SK Model 81.8 w/ SUI)

**Temperature used:** 160°F

**Time required:** 24 hours

**Post Cleaning:** Threaded areas of the parts were brushed with a stainless steel bristle brush during the fresh water rinse and air pressure dried

**Recommendation to Customer:** The ArmaKleen Technical Center recommends using a 100% by volume solution of ArmaKleen™ Paint and Ink Remover at 150°F in a Spray-Under Immersion Washer (Model 81.8 with attached spray pump) for a minimum of 24 hours.

**Before Picture**



**After Picture**



**Source:** TSR #18-P-006