## **ArmaKleen Technical Service Report Summary**

Cleaning Trial Type: Aqueous

Industry: Vehicle Parts Manufacturing

**Segment:** 03 Dealerships - Auto

Soil: Shop dirt, oil, grime, cutting fluids

Substrate: Steel

**Description of Part(s):** Steel pipes

**Customer objective:** The customer was looking to improve their cleaning performance, automate their cleaning process, reduce rework and reject rate and clean mixed metals together.

Cleaner used: 5% by volume ArmaKleen™ 4 in 1 Cleaner

## Machine used:

- 1. Spray Under Immersion Washer (Graymills T12, Graymills T24, SK 81.8 w/SUI)
- 2. Agitating Immersion Washer (SK 81.8, Graymills T12, Graymills T24)

Temperature used: 150°F

**Time required:** 1 hour 20 minutes to 1 hour 45 minutes

**Post Cleaning:** Fresh water rinse followed by air pressure drying.

**Recommendation to Customer:** The ArmaKleen Technical Center recommended using 5% by volume ArmaKleen<sup>™</sup> 4 in 1 Cleaner at 150°F in a Spray Under Immersion Washer or an Agitating Immersion Washer for a minimum of 1 hour 20 minutes to 1 hour 45 minutes.

## Before Picture After Picture





Source: TSR #13-A-202