

## ***ArmaKleen Technical Service Report Summary***

**Cleaning Trial Type:** Paint & Ink

**Industry:** Marine

**Segment:** 2 – Auto Retail

**Soil:** Unknown paint

**Substrate:** Steel

**Description of Part(s):** Marine engine part

**Customer objective:** Improve cleaning performance, automate cleaning process, clean mixed metals together, reduce rework and reject rate, reduce cleaning costs

**Cleaner used:** 100% by volume solution of ArmaKleen™ Paint & Ink Remover

**Machine used:** Spray Under Immersion Washer (SK Model 81.8, Graymills T12, Graymills T24 w/ SUI)

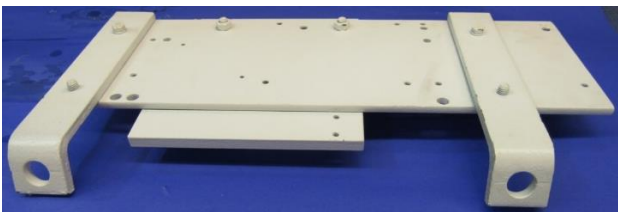
**Temperature used:** 160°F

**Time required:** 4 hours

**Post Cleaning:** Several areas lightly brushed with a stainless steel bristle brush during fresh water rinse, followed by air pressure drying

**Recommendation to Customer:** The ArmaKleen Technical Center recommends using a 100% by volume solution of ArmaKleen™ Paint and Ink Remover at 150°F in a Spray-Under Immersion Washer for a minimum of 4 hours

**Before Picture**



**After Picture**



**Source:** TSR #17-P-186