## ArmaKleen Technical Service Report Summary

- Cleaning Trial Type: Aqueous
- **Industry:** Sharpening Services
- Segment: 1 Auto Maintenance
- Soil: Plastic, fiberglass
- Substrate: Steel
- Description of Part(s): Saw blades
- Customer objective: Improve cleaning performance
- **Cleaner used:** 
  - 100% by volume ArmaKleen<sup>™</sup> Paint & Ink Remover
  - 5% by volume ArmaKleen<sup>™</sup> BIO-24
- Machine used: Ultrasonic Washer (SK Blackstone 6315)
- Temperature used: 160°F
- Time required: 90 minutes
- Post Cleaning: Fresh water rinse and air pressure dried

**Recommendation to Customer:** The ArmaKleen Technical Center recommends using a 5% by volume of ArmaKleen<sup>™</sup> Bio24 at 160°F in an Ultrasonic Washer for a minimum of 90 minutes

## **Before Picture**

## **After Picture**



Source: TSR #19-A-091

