

ArmaKleen Technical Service Report Summary

Cleaning Trial Type: Aqueous

Industry: Racing

Segment: 01- Auto Maintenance

Soil: Norton Bodyshop Super-Bond Weatherstrip Adhesive 82706

Substrate: Steel

Description of Part(s): Steel lugnuts

Customer objective: The customer was looking to improve their cleaning performance, automate their cleaning process, reduce rework and reject rate, reduce their cleaning costs and eliminate hazardous chemicals and waste.

Cleaner used: 100% by volume ArmaKleen™ Paint and Ink Remover

Machine used: Spray Under Immersion Washer (Graymills T12, Graymills T24, SK 81.8 w/SUI)

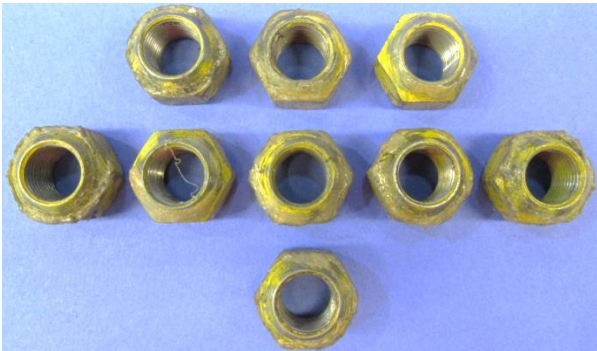
Temperature used: 150°F

Time required: 8 hours

Post Cleaning: Loosened soil peeled from the parts during the fresh water rinse followed by air pressure drying.

Recommendation to Customer: The ArmaKleen Technical Center recommended using 100% by volume ArmaKleen™ Paint and Ink Remover at 150°F in a Spray Under Immersion Washer for a minimum of 8 hours.

Before Picture



After Picture



Source: TSR #15-P-120