

## ***ArmaKleen Technical Service Report Summary***

**Cleaning Trial Type:** Liquid epoxy paint removal

**Industry:** Aerospace wheel remanufacturing

**Segment:** 01 – Auto Maintenance

**Soil:** Liquid epoxy paint and primer, grime, grease, brake dust

**Substrate:** Aluminum

**Description of Part(s):** Aircraft wheels

**Customer objective:** The customer was looking to improve their cleaning performance, automate their cleaning process and reduce their overall paint removal cleaning time.

**Cleaner used:** 100% by volume ArmaKleen™ Paint and Ink Remover

**Machine used:**

1. Spray Under Immersion Washer (Graymills T12, Graymills T24, SK 81.8 w/SUI)
2. Spray Washer (JRI TL250, JRI TL500, JRI TL3, Better Engineering G-2000)

**Temperature used:** 150 – 160°F

**Time required:** 15 to 30 minutes

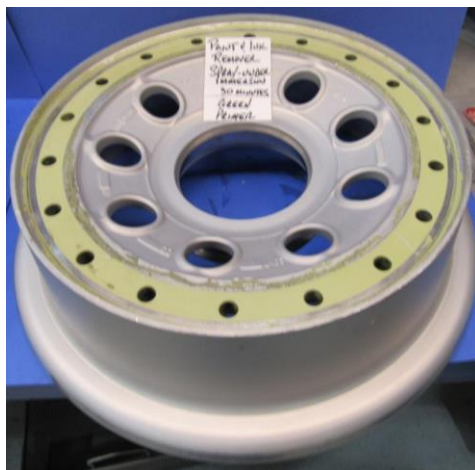
**Post Cleaning:** Fresh water rinse followed by air pressure drying.

**Recommendation to Customer:** The ArmaKleen Technical Center recommended using 100% by volume ArmaKleen™ Paint and Ink Remover at 150°F in a Spray Under Immersion Washer for a minimum of 30 minutes to 1+ hours.

**Before Picture**



**After Picture**



**Source:** TSR #15-P-114