

## ***ArmaKleen Technical Service Report Summary***

**Cleaning Trial Type:** Paint Removal

**Industry:** Auto remanufacturing

**Segment:** 01 – Auto Maintenance

**Soil:** Oil, acrylic powder coat paint, epoxy powder coat paint and polyester powder coat paint

**Substrate:** Steel

**Description of Part(s):** Steel tubes

**Customer objective:** The customer was looking to eliminate hazardous chemicals and waste and reduce VOC's.

**Cleaner used:** 100% by volume ArmaKleen™ Paint and Ink Remover

**Machine used:** Spray Under Immersion Washer (Graymills T12, Graymills T24, SK 81.8 w/SUI)

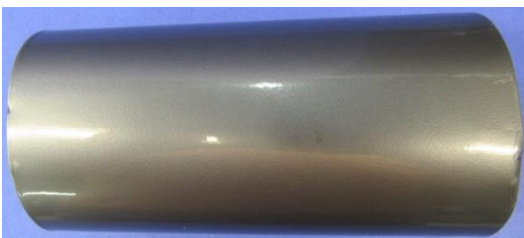
**Temperature used:** 150°F

**Time required:** 8 hours

**Post Cleaning:** Fresh water rinse followed by air pressure drying.

**Recommendation to Customer:** The ArmaKleen Technical Center recommended using 100% by volume ArmaKleen™ Paint and Ink Remover at 150°F in a Spray Under Immersion Washer for a minimum of 8 hours

**Before Picture**



**After Picture**



**Source:** TSR #15-P-113