



# ARMAKLEEN™ M-Defoamer HD

## 3D Siloxane Defoaming Additive

(For Aqueous Cleaning Solutions)

### Product Information

#### General Description

ARMAKLEEN™ Defoamer is a very effective 3D Siloxane-based defoaming agent designed to suppress excess foam in aqueous cleaning baths. It is designed specifically for use with ARMAKLEEN™ aqueous cleaning solutions and will not cause a loss in cleaning performance. This milky white liquid has a neutral pH and should be added to foaming cleaning baths at a rate of one-pint/30 gallons of wash solution. Repeat usage as needed to suppress foam.

<i>FEATURES</i>	<i>BENEFITS</i>
3D Siloxane	Non-volatile due to high molecular weight
Free Rinsing	Rinses easily from surfaces; will not interfere with painting, plating or other finishes
Dispersible in Water	Will flow evenly in cleaning bath to quickly eliminate excess foam
Neutral pH	Effective with a broad range of alkaline cleaners
Mild Odor	Non-irritating to operators
Non-Dilutable	Easy to use, just add to bath at full strength

#### SK Part Numbers

ARMAKLEEN™ Defoamer (5 gallon pail) SK P/N: 6343

ARMAKLEEN™ Defoamer (8 pint case) SK P/N: 6310

#### Operating Parameters

**Operating Temperature:** 120°F - 180°F

**Operating Concentration:** 1 Pint / 30 Gallons

#### Substrate Compatibility

Steel, stainless steel, cast iron, aluminum, copper, brass and other alloys

#### Compliance Information

SK MSDS P/N 82863 – English

P/N 82898FC – French

#### Precautions

Contents may settle; shake well before using. Usage below recommended operating concentration might result in inadequate foam suppression.

**Updated January 2008**

*IMPORTANT: The information presented in this product labeling and literature, while not guaranteed, is true and accurate to the best of our knowledge. No warranty, express or implied, is made regarding performance, stability or otherwise. Such information is not intended to be all-inclusive, and the manner and conditions of particular uses may involve other or additional preparatory, performance or safety considerations. While our technical personnel will be happy to respond to questions, safe, effective handling and use remains the responsibility of the user.*